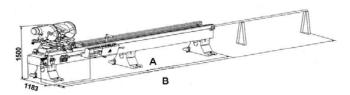




Double head sawing machine with Ø 400 mm descendant blade and manual cutting angle control.





Working cut	A(mm)	B*(mm)	KG
m. 4	4842	7640	700
m. 6	6842	8640	867

* B machine equipped with flow binary for roller table with mobile head (optional)





Double head sawing machine with Ø 400 mm descendant blade and manual cutting angle control.

Technical Specifications

Cutting angles: rotation from 45° outwards to 45° inwards, angle from 45° outwards to 90°_ Variable Angle

 N° 2 tungsten carbide \varnothing 400 saw blades

Oleopneumatic advance of tungsten carbide blades (adjustable blade exit speed - quick return - automatic feed with profile rapid approach)

Three phase motors 3 HP (2,208 Kw) - 2800 rpm. eurotension 230/400V- 50Hz; 275/480V - 60 Hz

Belt drive motor-blades

Cutting lubrication by atomiser

Maximum cut between the two heads: 4000 o 6000 mm depending on version supplied

Minimum cut between the two heads: see the table

First head fixed, second head mobile with automatic positiong along high precision linear guides by means of recirculating ball blovks

Peumatic vices

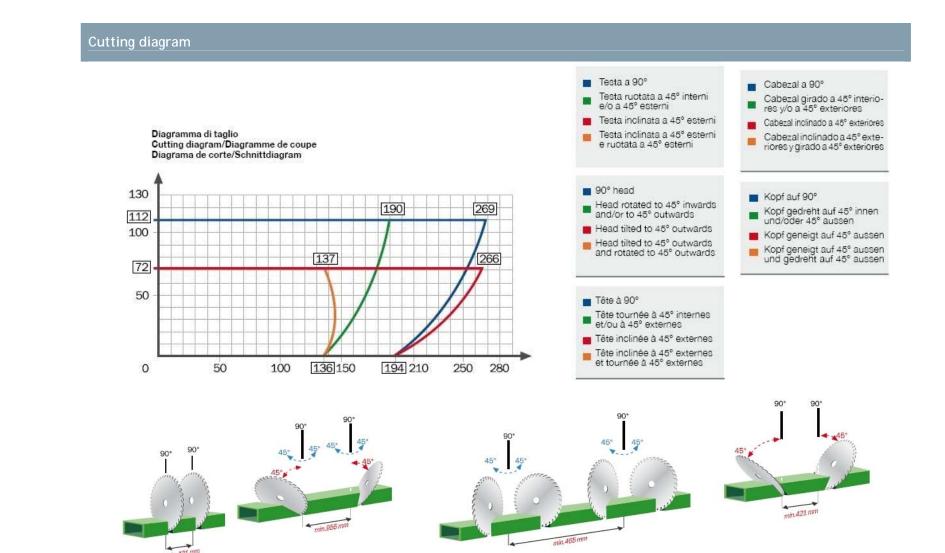
Set up for forced evacuation of chips and fumes

Working pressure: 7 bar





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Standard accessories			
N	Description		
2	ø 400 mm tungsten carbide saw blades		
1	Cutting area guard kit		
	Horizontal vices		

Optionals

Description

Additional change for special voltage and cycles (Standard motor: 230/400V three-phase 50Hz and 110/230V single phase 50Hz) Additional charge for plant version UL-CSA (The additional charge includes the plant with cables and special components/measurement unit in inches)





Double head sawing machine with Ø 400 mm descendant blade and manual cutting angle control.





MOXIE	Double head sawing machine with Ø 400 mm descendant blade and manual cutting angle control.			
Optionals				
Description		MOXIE	MOXIE V	MOXIE M
Horizontal vice.(no.1)		×	×	×
Vertical vice. (no.1)		×	×	×
Intermediate manual profile support.		×	×	
1st Receding intermediate profile support.				×
2 nd Receding intermediate profile support.				×
Length stop for minimum cut (to be ordered with vertical vice PR 24399)		×	×	×
Mechanical length stop for "v" cuts.(for PVC)		×	×	×
Mobile head roller table - 3 Mt. (only for 4 Mt. cutting length)		×	×	
Mobile head roller table - 3 Mt. (only for 6 Mt. cutting length)		×	×	
Mobile head roller table - 3 Mt. (only for 4 Mt. cutting length)				×
Mobile head roller table 3 Mt. (only cutting length Mt. 6)				×
Fixed head roller table - 3 Mt with vertical rolls.		×	x	×
Fixed head roller table with vertical rolls, 4,2 Mt.		×	x	×
Micro-drop pure oil blade lubrication system.		×	×	×

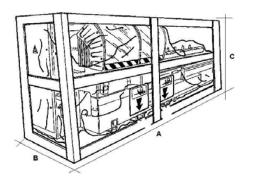
Optionals: SOFTWARE			
Description	MOXIE	MOXIE V	MOXIE M
Software licence for formulas and typologies.			×





Double head sawing machine with Ø 400 mm descendant blade and manual cutting angle control.

Optionals: PACKING			
Description	MOXIE	MOXIE V	MOXIE M
Crate packing - 4000 mm	×	×	×
Crate packing - 6000 mm	×	×	×



Working cut	A (mm)	B (mm)	C (mm)	KG
m. 4	6300	1700	1800	158
m. 6	8300	1700	1800	225





Double head sawing machine with Ø 400 mm descendant blade and manual cutting angle control.



The specifications and illustrations in this technical sheet are only guideline, FomIndustrie therefore reserves the right to make any modifications it deems necessary for technical or commercial reasons at any time and without prior notification.





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